

**SECTION A-A**  
F97 CHANNEL, 3-1/2" x 1-1/2" x 12ga

### SPECIFICATIONS

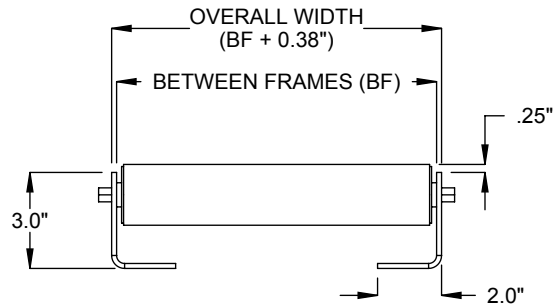
<b>BETWEEN FRAMES:</b> 6" - 51"	<b>LENGTH:</b> 18" - 120"
<b>ROLLER CENTERS:</b> 2.25", 3", 4.5", 6", 9", 12"	
<b>ROLLERS:</b> 1909 Roller - 9ga wall tube. 1912 Roller - 12ga wall tube. 1916 Roller - 16ga wall tube. All rollers 1.9" dia., with 7/16" hex cold rolled steel axles, spring retained. Standard bearings are light oil lubricated. Optional bearings include combinations of precision, semi-precision, and non-precision construction with light oil or grease packed lubrication.	
<b>FRAMES:</b> Standard F97 set high 3-1/2" x 1-1/2" x 12ga formed steel channel with bolted 2" x 8ga galvanized angle crossies.	
<b>ROLL COVERS:</b> <u>Optional</u> Orange Polyurethane, 1/8" wall or galvanized tube for 1912, 1916.	
<b>COUPLINGS:</b> Bolted butt couplers <u>standard</u> on both ends of channel.	
<b>FRAME FINISH:</b> Standard finish is OSHA safety blue powder. <u>Optional</u> colors include green, beige, gray, orange, black and yellow.	

**Model:** 1909 - Gravity Roller Conveyor, 1.9 diameter 9 gauge roller  
 1912 - Gravity Roller Conveyor, 1.9 diameter 12 gauge roller  
 1916 - Gravity Roller Conveyor, 1.9 diameter 16 gauge roller

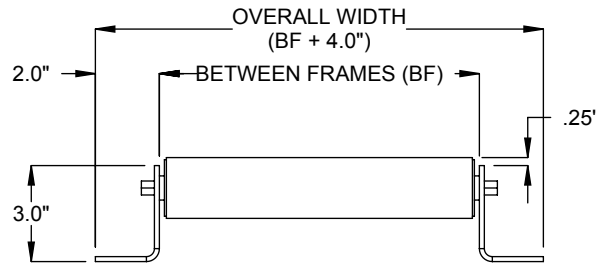
REV  
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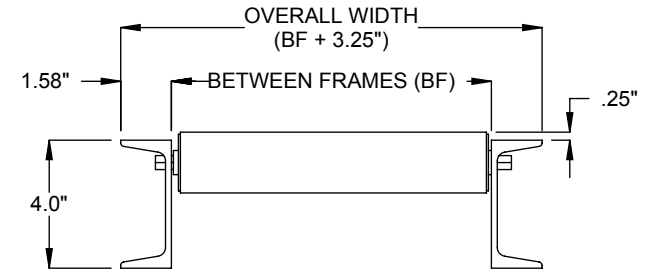
**FRAME OPTIONS:**



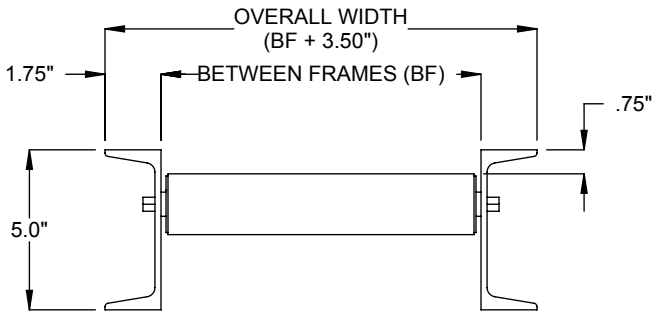
F06 ANGLE, 3" x 2" x 12ga  
TOED IN



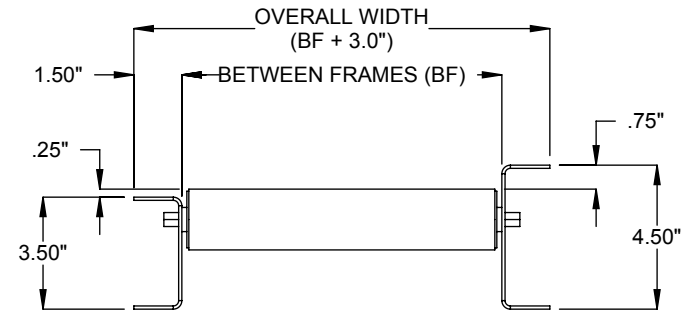
F07 ANGLE, 3" x 2" x 8ga  
TOED OUT  
1909, 1912 ONLY



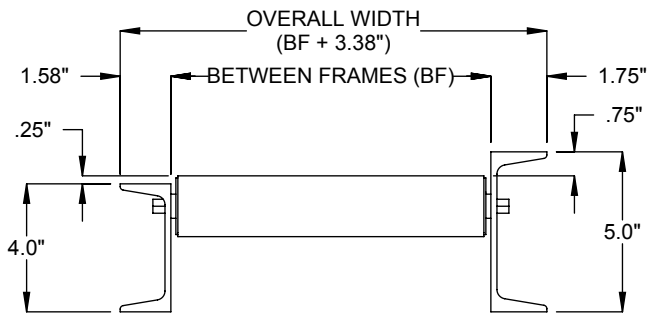
F15 CHANNEL, 4@5.4#



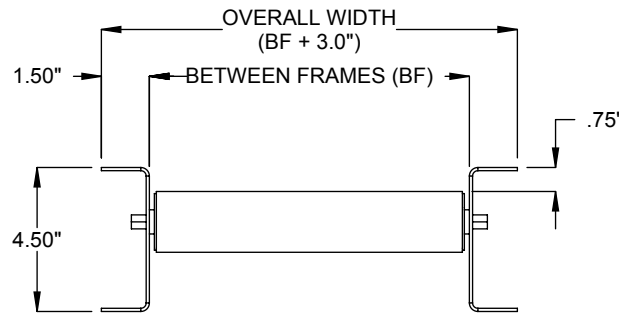
F16 CHANNEL, 5@6.7#



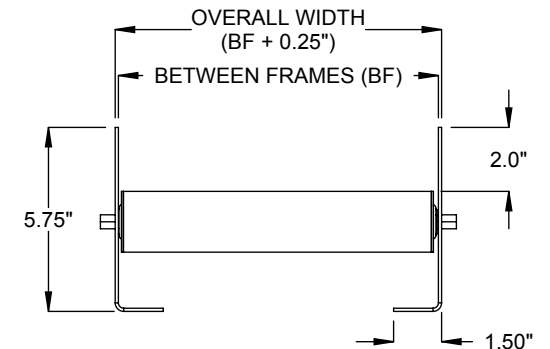
F18 CHANNEL, 3-1/2" & 4-1/2"



F20 CHANNEL, 5@6.7# & 4@5.4#  
1909, 1912 ONLY



F38 CHANNEL, 4-1/2" x 1-1/2" x 12ga



F61 ANGLE, 5-3/4" x 1-1/2" x 12ga  
TOED IN  
1916 ONLY

**Model:** 1909 - Gravity Roller Conveyor, 1.9 diameter 9 gauge roller  
1912 - Gravity Roller Conveyor, 1.9 diameter 12 gauge roller  
1916 - Gravity Roller Conveyor, 1.9 diameter 16 gauge roller